

Ethernet/RS232 1-axis Controller & Drive

DMC-300xx Series

Product Description

The DMC-300xx Series is Galil's latest generation single-axis motion controller. It uses a 32-bit RISC processor to provide higher speed than older models. The DMC-300xx is available as a compact card-level or box-level unit and connects to a stepper or servo motor amplifier of any power range. Or, the DMC-300xx can be purchased with an internal 800-Watt brushless sine drive which minimizes space, cost and wiring. The motion controller operates stand-alone or can be networked to a PC via Ethernet.

Features include PID compensation with velocity and acceleration feedforward, program memory with

*DMC-30012
Single-axis
Controller and
800 W Sine Drive*



multitasking for concurrent execution of four programs, and uncommitted optically isolated inputs and outputs for synchronizing motion with external events. Modes of motion include point-to-point positioning, jogging, contouring, PVT, electronic gearing and electronic cam.

Like all Galil motion controllers, these controllers use a simple, English-like command language which makes them very easy to program. GalilTools software further simplifies system set-up with "one button" servo tuning and real-time display of position and velocity information.

Features

- Single-axis motion controller with optional motor drive in compact enclosure
- Optional, on-board 800 W brushless sine drive; 10 A cont., 15 A peak at 20–80 VDC
- Motion controller available as card-level or box-level unit which can connect to stepper or servo amplifier of any power range
- Two daisy-chainable Ethernet 100 Base-T ports. One 115kbaud RS232 port
- Ethernet supports multiple masters and slaves. TCP/IP, UDP and Modbus TCP master protocol for communication with I/O devices
- Encoder feedback up to 15 MHz. Quadrature standard; SSI and BiSS encoder option. Main and auxiliary encoder inputs
- PID compensation with velocity and acceleration feedforward, integration limits, notch filter and low-pass filter
- Modes of motion include jogging, point-to-point positioning, contouring, PVT, electronic gearing and electronic cam
- Over 200 English-like commands executable by controller. Includes conditional statements and event triggers
- Non-volatile memory for programs, variables and arrays. Concurrent execution four programs.
- Optically isolated forward and reverse limit inputs and homing input
- 8 uncommitted, isolated inputs and 4 isolated outputs
- High speed position latch and output compare
- 2 uncommitted analog inputs and 1 analog output
- Controller available with optional dc-to-dc converter for 20 to 80 VDC input
- DMC-30010/DMC-30011-CARD: 3.0" × 4.0"
DMC-30010/DMC-30011-BOX: 3.9" × 4.2" × 1.4"
DMC-30012-BOX (with drive): 3.9" × 5.0" × 1.5"
- Custom hardware and firmware available

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Specifications

System Processor

- RISC-Based processor with DSP functions

Communications Interface

- Two Ethernet 10/100BASE-T ports. (1) RS232 port up to 115 kbaud
Commands are sent in ASCII. A binary communication mode is also available as a standard feature. Daisy-chain Ethernet—no hub required

Modes of Motion:

- Point-to-point positioning
- Position Tracking
- Jogging
- Electronic Gearing
- Electronic Cam
- Contouring
- Teach and playback
- PVT

Memory

- Program memory size—1000 lines × 40 characters
- 254 variables
- 3000 array elements in up to 6 arrays

Filter

- PID (proportional-integral-derivative) with velocity and acceleration feedforward
- Notch and low-pass filter
- Velocity smoothing to minimize jerk
- Integration limit
- Torque limit
- Offset adjustments

Kinematic Ranges

- Position: 32 bit (± 2.15 billion counts per move; automatic rollover; no limit in jog or vector modes)
- Velocity: Up to 15 million counts/sec for servo motors
- Acceleration: Up to 67 million counts/sec²

Uncommitted I/O

- 8 isolated inputs
- 4 isolated outputs
- 2 analog inputs; 0–5 Volts, 12-bit ADC
- 1 uncommitted analog output ± 10 V, 16-bit DAC

High Speed Position Latch

- Latches encoder position

Dedicated Inputs

- Main encoder inputs—Channel A, A-, B, B-, I, I- (± 12 V or TTL)
- Auxiliary encoder inputs
- Forward and reverse limit inputs—isolated
- Home input—isolated
- High-speed position latch input—isolated

Dedicated Outputs

- Analog motor command output with 16-bit DAC resolution
- Error output
- Amp enable
- High-speed position compare output

Minimum Servo Loop Update Time

- 125 microseconds

Maximum Encoder Feedback Rate

- 15 MHz

Maximum Stepper Rate

- 3 MHz

Power

- DMC-30010: 5 V, ± 12 V
- DMC-30011: 9–48 VDC
- DMC-30012: 20–80 VDC

Drive Specifications

- 20–80 VDC; 10 Amp continuous, 15 Amp peak

Environmental

- Operating temperature: 0–70° C
- Humidity: 20–95% RH, non-condensing

Mechanical

- DMC-30010/30011-CARD: 3.0" × 4.0"
- DMC-30010/30011-BOX: 3.9" × 4.2" × 1.4"
- DMC-30012-BOX (with drive): 3.9" × 5.0" × 1.5"

Connectors

- 44-pin HD Female D-sub—I/O
- 15-pin HD Female D-sub—encoder

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Instruction Set

Ethernet

DH	DHCP Configuration
HS	Handle switch
IA	Set IP address
IH	Open IP handle
IK	Ethernet port blocking
MB	Modbus
MU	Multicast address
MW	Modbus wait
SA	Send command
SM	Subnet mask

Servo Motor

AF	Analog feedback
AG	Set amplifier gain
AU	Set current loop gain
DV	Dual loop operation
FA	Acceleration feedforward
FV	Velocity feedforward
IL	Integrator limit
KD	Derivative constant
KI	Integrator constant
KP	Proportional constant
NB	Notch bandwidth
NF	Notch frequency
NZ	Notch zero
OF	Offset
PL	Pole
SH	Servo here
TK	Peak torque
TL	Torque limit
TM	Sample time

Stepper Motor

KS	Stepper motor smoothing
LC	Low current
QS	Error magnitude
YA	Step drive resolution
YB	Step motor resolution
YC	Encoder resolution
YR	Error correction
YS	Stepper position maintenance

Sine Commutation

BA	Brushless axis
BB	Brushless phase
BC	Brushless calibration
BD	Brushless degrees
BI	Brushless inputs
BM	Brushless modulo
BO	Brushless offset
BQ	Brushless offset dual DAC
BX	Sine Amp Initialization
BZ	Brushless zero

I/O

AL	Arm latch
AO	Analog output
AQ	Analog configuration
CB	Clear bit
II	Input interrupt
OB	Define output bit
OC	Output compare function

I/O (cont.)

OP	Output port
SB	Set bit
@AN[x]	Value of analog input x
@AO[x]	Analog output query
@IN[x]	State of digital input x
@OUT[x]	State of digital output x

System Configuration

BN	Burn parameters
BR	Brush motor enable
BV	Burn variables and arrays
BW	Brake Wait
CE	Configure encoder type
CF	Configure unsolicited messages handle
CI	Configure communication interrupt
CN	Configure switches
CW	Data adjustment bit
DE	Define dual encoder position
DF	Dual feedback
DP	Define position
DR	Data record update rate
EI	Event interrupts
EO	Echo
^L^K	Program protect (Lock)
LZ	Leading zeros format
MO	Motor off
MT	Motor type
PF	Position format
PW	Password
QD	Download array
RO	Realtime offset
RS	Reset
^R^S	Master reset
SI	Configure SSI
SS	Configure BiSS
SY	BiSS active level
UI	User interrupt
VF	Variable format

Math Functions

@ABS[x]	Absolute value of x
@ACOS[x]	Arc cosine of x
@ASIN[x]	Arc sine of x
@ATAN[x]	Arc tangent of x
@COM[x]	1's complement of x
@COS[x]	Cosine of x
@FRAC[x]	Fraction portion of x
@INT[x]	Integer portion of x
@RND[x]	Round of x
@SIN[x]	Sine of x
@SQR[x]	Square root of x
@TAN[x]	Tangent
-, /, +, *	Arithmetic commands
&, :, <>, =	Logical operations
\$	Hexadecimal

Interrogation

ID	Device identification
LA	List arrays
LL	List labels
LS	List program

Interrogation (cont.)

LV	List variables
MG	Message command
QH	Query hall state
QR	Data record
QU	Upload array
QZ	Return data record information
RL	Report latch
RP	Report command position
RT	Real time
^R^V	Firmware revision information
RY	Real year calendar function
SC	Stop code
TA	Tell amplifier status
TB	Tell status
TC	Tell error code
TD	Tell dual encoder
TE	Tell error
TH	Tell handle
TI	Tell input
TP	Tell position
TR	Trace program
TS	Tell switches
TT	Tell torque
TV	Tell velocity
WH	Which handle

Programming

BK	Breakpoint
DA	Deallocate variables/arrays
DL	Download program
DM	Dimension arrays
ELSE	Conditional statement
ENDIF	End of cond. statement
EN	End program
HX	Halt execution
IF	If statement
JP	Jump
JS	Jump to subroutine
NO	No-operation—for comments
RA	Record array
RC	Record interval
RD	Record data
RE	Return from error routine
REM	Remark program
RI	Return from interrupt routine
SL	Single step
UL	Upload program
XQ	Execute program
ZA	Data record variables
ZS	Zero stack
,	Comment
#	Label (subroutine)

Error Control

BL	Backward software limit
ER	Error limit
FL	Forward software limit
LD	Limit disable
OA	Encoder failure
OE	Off-on-error function

Error Control (cont.)

OT	Encoder failure period
OV	Encoder failure voltage
TW	Timeout for in-position

Trippoint

AD	After distance
AI	After input
AM	After motion profiler
AP	After absolute position
AR	After relative distance
AS	At speed
AT	After time
MC	Motion complete
MF	After motion—forward
MR	After motion—reverse
WT	Wait for time

Independent Motion

AB	Abort motion
AC	Acceleration
BG	Begin motion
DC	Deceleration
FE	Find edge
FI	Find index
HM	Home
HV	Home speed
IP	Increment position
IT	Smoothing time constant
JG	Jog mode
PA	Position absolute
PR	Position relative
PT	Position tracking
SD	Switch deceleration
SP	Speed
ST	Stop

Contour Mode

CD	Contour data
CM	Contour mode
DT	Contour time interval

PVT Mode

BT	Coordinate start
PV	Position, velocity, time

Gearing

GA	Master axis for gearing
GD	Engagement distance for gearing
GM	Gantry mode
_GP	Correction for gearing
GR	Gear ratio for gearing

ECAM/Gearing

EA	ECAM master
EB	Enable ECAM
EC	ECAM table index
EG	ECAM go
EM	ECAM modulus
EP	ECAM interval
EQ	Disengage ECAM
ET	ECAM table entry
EW	ECAM widen
EY	ECAM cycle counter

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Connectors

DMC-30010

J6 Power 4-pin

- 1 -12V
- 2 Ground
- 3 +5V
- 4 +12V

DMC-30011

J10 Power 2-pin

- 1 Ground
- 2 +VM (9V–48V)

DMC-30012

J9 Power 2-pin

- 1 Ground
- 2 +VM (20V–80V)

J7 Motor Output 4-pin

- 1 Motor Phase C
- 2 Motor Phase B
- 3 NC
- 4 Motor Phase A

J4 Encoder 15-pin, Hi-density Female D-sub

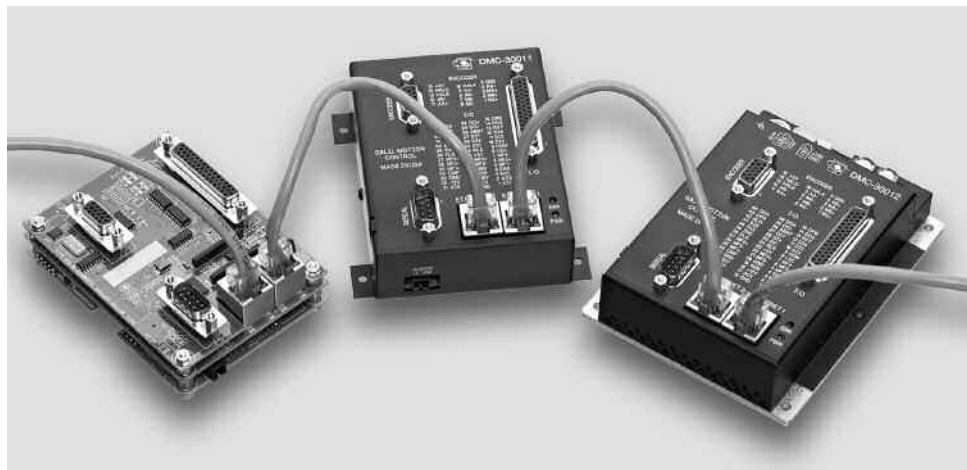
- 1 Index+
- 2 B+
- 3 A+
- 4 Aux B+
- 5 Ground
- 6 Index-
- 7 B-
- 8 A-
- 9 Aux A-
- 10 Hall A
- 11 Aux A+
- 12 Aux B-
- 13 Hall B
- 14 Hall C
- 15 +5V

J5 General I/O Axis Connector

- | | | |
|-----------------------|------------------------------------|---------------------------------|
| 1 Analog input 1 | 16 Analog Ground | 31 Analog input 2 |
| 2 Analog output 2 | 17 Motor command / Analog output 1 | 32 -12V |
| 3 NC | 18 +12V | 33 Ground |
| 4 Error output* | 19 Amp enable | 34 Output compare |
| 5 Multi function 1-** | 20 Ground | 35 Multi function 1+** |
| 6 Multi function 2+** | 21 Multi function 2-** | 36 Multi function 3-** |
| 7 Multi function 4-** | 22 Multi function 3+** | 37 Multi function 4+** |
| 8 Limit switch common | 23 +5V | 38 Forward limit-isolated† |
| 9 Home-isolated | 24 Reverse limit-isolated† | 39 Input common |
| 10 Input 2-isolated | 25 Input 1-isolated | 40 Input 3-isolated |
| 11 Input 5-isolated | 26 Input 4-isolated | 41 Input 6-isolated |
| 12 Input 8-isolated | 27 Input 6-isolated | 42 Electronic lockout-isolated* |
| 13 Reset-isolated* | 28 Abort-isolated | 43 Output common OPOA |
| 14 Output 2-isolated | 29 Output 1-isolated | 44 Output 3 |
| 15 Output common OPOB | 30 Output 4-isolated | |

Signal Description for Multi-functional Pins

Label	J5 Pin Number	MT +/-2 or +/-2.5	-SER option with BiSS or SSI Enabled
MF 1+	35	No connect	Main Data+
MF 1-	5	No connect	Main Data-
MF 2+	6	STEP+	Main Clock+
MF 2-	21	STEP-	Main Clock-
MF 3+	22	No connect	Aux Data+
MF 3-	36	No connect	Aux Data-
MF 4+	37	DIR+	Aux Clock+
MF 4-	7	DIR-	Aux Clock-



DMC-30011-CARD, DMC-30011-BOX and DMC-30012-BOX connected by daisy-chained Ethernet ports

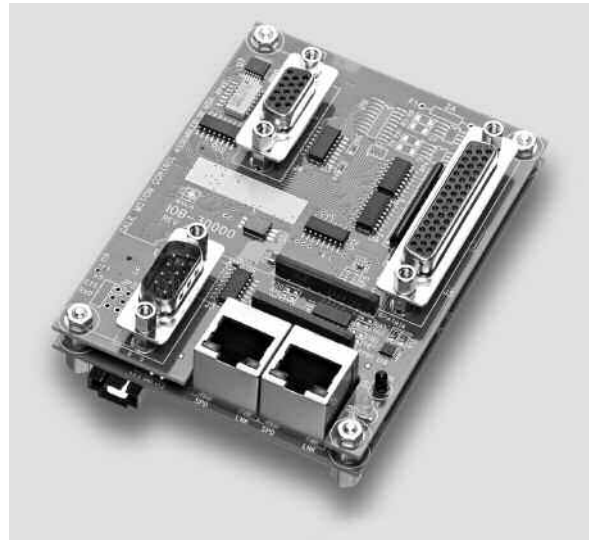
*Active low
 **Used for Serial interfaces and Step & Direction outputs
 †Configurable for active high or active low

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Servo Drive Specifications

The DMC-300xx contains a transconductance, PWM drive for driving brushless servo motors with sinusoidal commutation. The amplifier drives motors operating at 20–80 VDC, up to 10 Amps continuous, 15 Amps peak. The gain settings of the amplifier are user-programmable at 0.4 Amp/Volt, 0.8 Amp/Volt and 1.6 Amp/Volt. The switching frequency is 33 kHz. The amplifier offers protection for over-voltage, under-voltage, over-current, and short-circuit. The amplifier status can be read through the controller. The DMC-30012 can support an internal shunt regulator with -SR option.



DMC-30010-CARD. Controller without dc-to-dc converter

Ordering Information

PART NUMBER	DESCRIPTION	QUANTITY 1	QUANTITY 100
DMC-30010-CARD	Controller card without DC-to-DC	\$ 495	\$ 295
DMC-30011-CARD	Controller card with DC-to-DC	\$ 545	\$ 330
DMC-30010-BOX	Controller box without DC-to-DC	\$ 545	\$ 330
DMC-30011-BOX	Controller box with DC-to-DC	\$ 595	\$ 365
DMC-30012-BOX	Controller box with internal 800-Watt brushless sine drive and DC-to-DC	\$ 695	\$ 445
-HSRC (or -HSNK)	High-power sourcing (or sinking) outputs ± 500 mA	add \$ 25	
-SER	SSI and BiSS encoder option	add \$ 50	add \$ 25
-SR	Shunt regulator for drive option	add \$ 50	add \$ 25
-RTC	Real time clock option	add \$ 50	add \$ 25
ICS-48015-M	15-pin D HD male to screw terminals for encoder signals	\$ 50	\$ 35
ICS-48044-M	44-pin D HD male to screw terminals for general I/O	\$ 75	\$ 50
Cable-15-1m	15-pin D to discrete wires—1 meter	\$ 25	\$ 17
Cable-44-1m	44-pin D to discrete wires—1 meter	\$ 35	\$ 24
PCable-2pin-1m	Power cable for 12, 24 or 48 V—1 meter	\$ 10	
PCable-4pin-1m	Power cable for 5, ± 12 V and ground —1 meter	\$ 10	
GalilTools-Lite	Editor, Terminal, Watch tools. Includes communication library for developers-supports C++, VB, C#. LabVIEW and more	Free download	
GalilTools	Above with Scope and Tuner	\$ 195	
FAS	Frequency analysis software for servo tuning in frequency domain	\$ 195	

Galil offers additional quantity discounts for purchases between 1 and 100. Consult Galil for a quotation.