## S-band horn measurements

Nominal focal point location and boresight tilt.
Units of inches and degrees.
Dome centerline coordinate system.
+x toward secondary, +y toward stairwell, +z upward

$$
\begin{array}{lllll}
-248.145 & 0 & -389.822 & .63 & 0
\end{array}
$$

Horn phase center locations and tilt angles from 31 Oct. 2012
Last set of measurements after turret floor adjustments.
Units of inches and degrees.

| SRX | -247.909 | -0.010 | -390.995 | 0.18 | 0.51 |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Error | .236 | -0.010 | -1.173 | 0.45 | 0.51 |
|  |  |  |  |  |  |
| STX | -247.627 | -0.181 | -389.944 | -0.57 | -0.20 |
| Error | .518 | -0.181 | -.122 | -1.20 | -0.20 |

The sense of increasing $x$ tilt angle is the mouth of the horn is moving away from the secondary when pivoting around the plane of the floor.

The sense of increasing y tilt angle is the mouth of the horn is moving away from the stairwell when pivoting around the plane of the floor.

## Comparison of two different reference sets.

The target circle centers as measured and computed by Netrology. Based on the secondary reference set used during the survey. Units of inches.

| SRX | -248.376 | 0.162 | -395.339 |
| :--- | :---: | :---: | :---: |
| SRXA | -248.370 | -0.074 | -395.349 |
| STX | -247.735 | 0.471 | -394.477 |
| STXA | -247.723 | -0.348 | -394.476 |
| STXB | -247.680 | -0.070 | -394.543 |
| SRXB | -247.966 | 0.033 | -395.468 |

The target circle centers calculated post survey by Mathematica. Based on the June 28, 2004 videogrammetry data of the secondary.

| SRX | -248.348 | 0.086 | -395.355 SRXA | -248.345 | -0.146 | -395.364 |
| :--- | :--- | ---: | :--- | :--- | :--- | :--- |
| STX | -247.704 | 0.399 | -394.493 STXA | -247.696 | -0.424 | -394.491 |
| STXB | -247.653 | -0.140 | -394.558 SRXB | -247.938 | -0.041 | -395.483 |

Differences in the centers between the two reference systems Units of inches.

| SRX | -.028 | .076 | .016 |
| :--- | :---: | :---: | :---: |
| SRXA | -.025 | .072 | .015 |
| STX | -.031 | .072 | .016 |
| STXA | -.027 | .076 | .015 |
| STXB | -.027 | .070 | .015 |
| SRXB | -.028 | .074 | .015 |
|  |  |  |  |
| Mean | -.028 | .073 | .015 |

