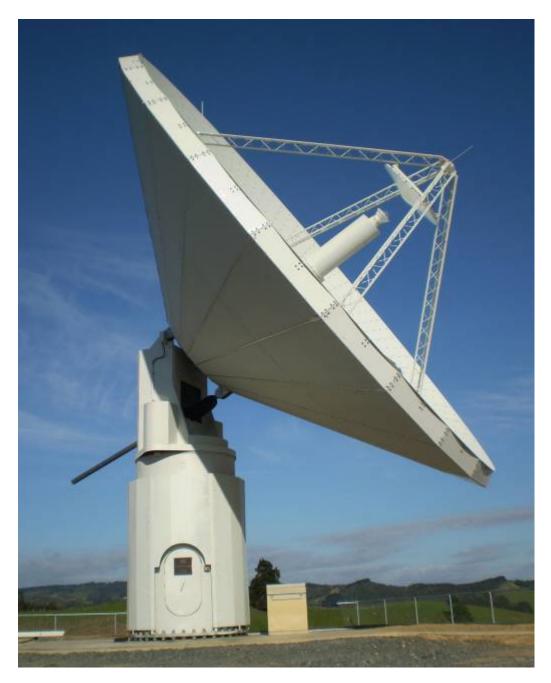
## 12m Earth Station Antenna System



ADDENDUM A OPERATION & MAINTENANCE MANUAL (Release: 08MAR2011)

The most important thing we build is trust



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## **ADDENDUM A**

## **CORROSION PROTECTION OF HARDWARE**

Perform the following procedures after completing the installation and every 12 months thereafter.

Examine all the hardware including anchor bolts, mount hardware, reflector hardware, feed hardware and sub-reflector hardware for signs of corrosion or damage to the corrosion protective finish. If corrosion is observed or the protective finish is damaged, perform the following procedure:

1. Clean the affected surfaces with a wire brush. Ensure that all the rust has been removed from the affected surface.

2. In case it is not possible to remove the rust using a wire brush, use a rust prevention spray such as Boeshield T-9 (or equivalent) on the affected areas.

a. Use the T-9 formulation on the affected areas. Let it dry/sit for the time as specified by the manufacturer.

b. Rinse off the T-9 formulation per the manufacturer's recommendation.

c. Ensure that the surface is dry and all the rust has been removed.

3. Apply one coat of Rust-Oleum (or equivalent) primer per the manufacturers' specifications. Let the primer dry for the time specified by the manufacturer.

4. Apply a second coat of the same primer on the affected surface. Let it sit/dry for the time specified by the manufacturer.

5. Apply one coat of semi-gloss white paint on the affected area per the manufacturers' specifications. Let the paint dry for the time specified by the manufacturer.

6. Apply a second coat of the same paint on the affected surface and allow it to dry.

7. It is recommended that the paint adhesion be tested, using a PSA tape for maximum corrosion protection.